# **MOST-**

Novel metal organic framework adsorbents for efficient storage of hydrogen



## **About MOST-H2**

The EU-funded project MOST-H2 unites 16 partners from Greece, Austria, France, Germany, Italy, Morocco, Spain and the UK, working on a multiscale, lab-to-tank approach to develop and validate an innovative, low cost cryo-adsorptive hydrogen  $(H_2)$  storage system.

The main focus is on developing monolithic Metal-Organic Framework (MOF) adsorbents with an optimal combination of volumetric and gravimetric H<sub>a</sub> storage capacity and a small environmental footprint; the optimal materials will be combined with a specially designed high pressure cryogenic tank. The outcomes will contribute to establishing hydrogen as widespread energy carrier - a key priority for the EU in becoming climate-neutral

## **Metal Organic Frameworks**

MOFs are light-weight, highly ordered, nanoporous crystalline materials. They are formed by combining inorganic building units and organic linkers. In terms of  $H_2$  storage capacities, MOFs far outperform alternative nanoporous materials due to their tunable ultra-high porosity and functionality.

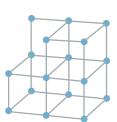
LINKER

METAL

CONNECTOR

ORGANIC

**METAL-**ORGANIC FRAMEWORK



# **MOST-H2** Objectives

materials

**New** • High performance, sustainable, monolithic MOF-based

H<sub>a</sub> adsorbents Industrial manufacturing processes

for monoltihic MOFs production

H, storage • Cryoadsorption tank design optimised for integrating high-density process monolithic MOFs

> • MOST-H2 storage system with a capacity of 0.5 kg  $H_{2}$ , operating between 100 bar/80 K and 5 bar/160 K

- Application Sustainable MOST-H2 storage concept for hydrogen mobility
  - Feasibility study for railways
  - Road transport scenarios

# **MOST-H2 Expected Impact**

MOST-H2 expects to achieve a scalable MOF-based system for short-term hydrogen storage with superior gravimetric and volumetric capacity performance for enabling efficient and economic H<sub>2</sub> use in demanding applications. This will not only contribute to EU research but also to an accelerated deployment of H<sub>2</sub> mobility. By generating many opportunities of technology transfer to EU industry, the project will also support European autonomy in the strategic value chain of hydrogen - a key factor to reach the EU Green Deal objectives and achieve the challenging energy transition as well as climate change targets.

The project's strategy comprises machine-learning assisted MOF synthesis, development and scaling of optimal MOF monoliths, design, construction and testing of a  $H_2$  storage tank, techno-economic studies and a cradle-to-grave assessment of the life cycle of the new materials and processes.

# MOST-H2 Approach

# MOFs structure design and selection of best-performing MOFs

MOST-H2 will focus on specific MOF platforms that have revealed strong potential for efficient  $H_2$  storage. These families are based on low-cost and low-hazard metals and linkers.

Since the number of structural variants is vast, machine learning algorithms will be adapted, trained and used to guide synthesis towards the most promising MOF structures.

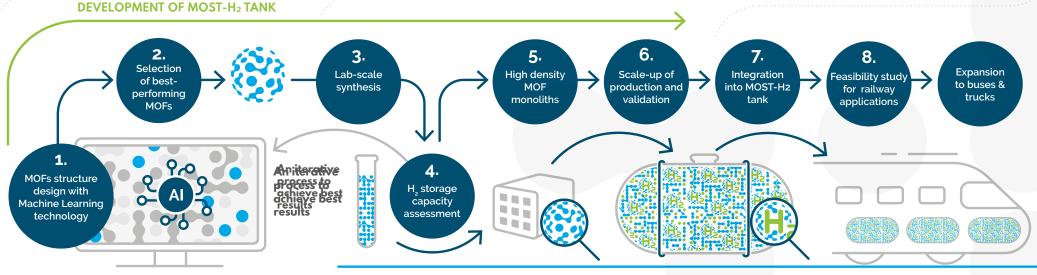
#### Material characterization and H<sub>2</sub> storage capacity assessment

The lab scale developed materials will be characterized by state-of-theart methods, while their H<sub>2</sub> adsorption properties will be assessed thoroughly by a broad range of techniques and highly specialized instrumentation.

#### Feasibility study for railway applications and exploitation strategies

The techno-economic viability and versatility of the MOST-H2 solution will be assessed with main focus on the railway sector (on-board and stationary use).

This will provide a good basis for assessing the potential of the MOST-H2 storage concept in other applications, contributing to further decarbonising the transport system and the definition of potential business cases.



#### FULL LIFE-CYCLE SUSTAINABILITY ASSESSMENT

#### An iterative process to achieve best results

The iterative materials discovery cycle (screening- synthesischaracterization-machine learning training) coupled with Life Cycle Assessment (LCA) and Life Cycle Costing (LCC) analysis will be an integral part of the selection process that will lead to optimal MOF monolithic structures.

#### High density MOF monoliths

The most promising structures will be formed as high-density monoliths and assessed for their  $H_2$  storage capacity .

Production will be scaled up to meet the volumes required for demonstration (approx. 10 kg of monolithic MOFs).

#### Integration into MOST-H2 tank

The project will also focus on designing, constructing and testing a cryoadsorption  $H_2$  storage tank (MOST-tank) filled with monolithic MOFs and able to deliver 500 g of  $H_2$ .

### **Contact Us!**

#### **Project Coordinator**

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#### **Partners**





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